



# Additel 680 DIGITAL PRESSURE GAUGE

**Additel** ADT 680 Digital Pressure Gauge

———— **User's Manual**

[Version No.: 1405V11]



**Additel Corporation**

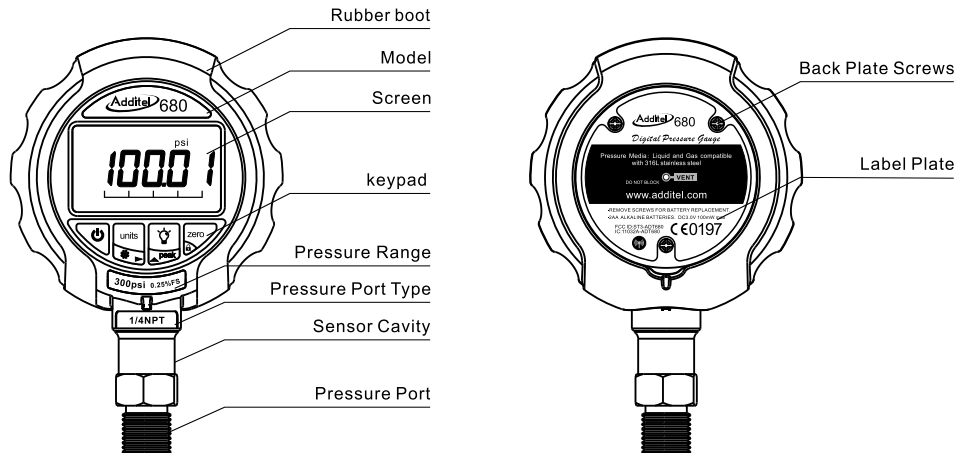
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## 1 Introduction

The ADT680 digital pressure gauge is a rugged wireless data logging pressure gauge that can log in real time, or data can be stored and download later via wireless communication. The compact industrial design and advanced technology makes the ADT680 an ideal pressure measurement tool. The ADT680 combines a variety of accuracy levels with a robust IP67 water-and-dust proof casing. The ADT680 can be used either as a pressure reference or in applications where high accuracy measurement is required.

## 2 Basic structure



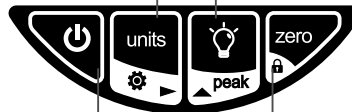
### 3 keypad

Pressure display: Push the button->Switch engineering units  
Push and hold the button->Enter menu setup mode

Menu setup mode: Push the button->Move forward through menus / Highlight shift right

Pressure display: Push the button->Backlight on/off  
Push and hold the button->Min/Max value

Menu setup mode: Push the button->Move backward through menus /Number incrementing



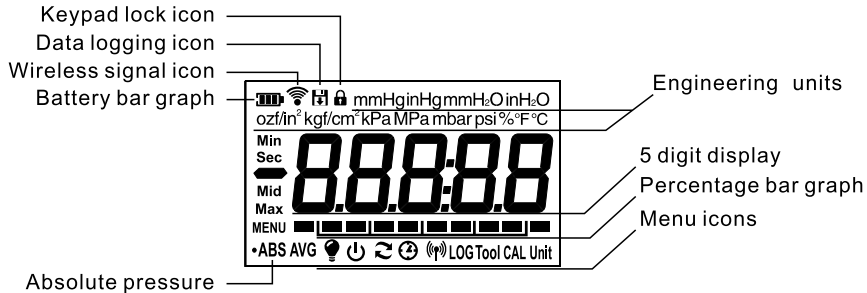
Pressure display: Push and hold the button->Turns power on/off

Menu setup mode: Push the button->Go back/Cancel

Pressure display: Push the button->Pressure zero  
Push and hold the button->Lock/Unlock Key

Menu setup mode: Push the button->Enter/Make selection

### 4 Display



### 5 Start-up screen



Full screen display



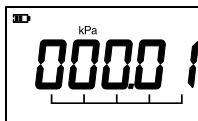
Software version



Upper range value



Lower range value



Live pressure display









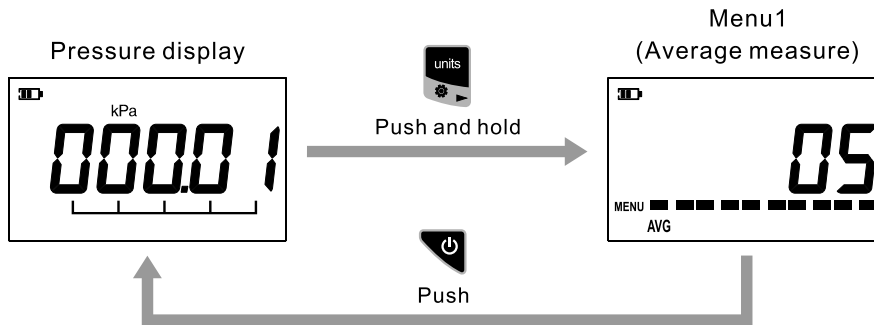
## 6.2 Menu operation

### 6.2.1 Enter /Return

Push and hold  button in the pressure display mode to enter menu setup mode.

Push  button in menu setup mode to return to previous menu.

**Example:**



### 6.2.2 Switch menu item

Push  and  button to move forward or backward through the menus :

MENU ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■  
 AVG      LOG Tool CAL Unit

**Example:**

Move menu1(Average measure) forward to menu2(Backlight setup)



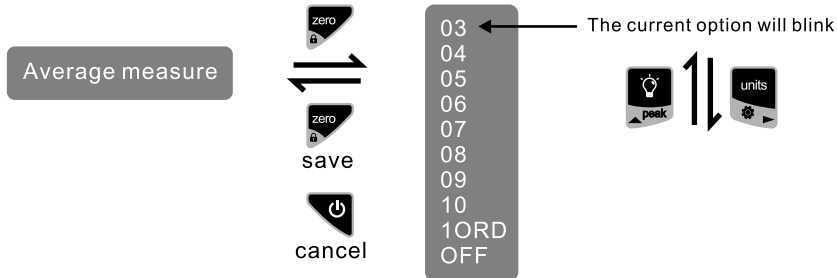
Move menu1(Average measure) backward to menu10(Extended units)







6.2.3 Submenu setup


Push to access submenu setup, push or to view options, then push to select an option, or push to recover former option.

**Example:**



## 6.2.4 Number inputting introduction

-  Highlight shift right
-  If number incrementing, exceeds the maximum display will return to 0
-  Confirm the inputted number
-  (ESC)Cancel the inputted number

If need to input minus sign "-", push and hold  button.

## 7 Calibration

It is recommended that the ADT680 be calibrated annually in a lab traceable to national standards. We recommend that you try to find a lab that can offer uncertainties 4 times better than the accuracy of the gauge being tested. We also recommend, in order to achieve the best calibration results, that prior to calibrating the ADT680, it should be pressurized to full scale and back to zero three times.

### 7.1 Calibration conditions

Note: Please make sure during calibration the following conditions are met.

- (1) Environment: Temperature:  $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ ; Relative humidity: (45-75) %;  
Atmosphere pressure: (86~106) kPa.
- (2) Equipment: Standard pressure source and indicator have a test uncertainty ratio (TUR) of 4:1 or better.

## 7.2 Calibration Points

- (1) Single scale gauge: We recommend at least two pressure calibration points should be used when calibrating the 680 gauge. Usually at 0 and 100% of full scale (Vacuum gauge should use vacuum point).
- (2) Compound pressure gauge: We recommend at least a three points calibration. Usually points will include low end vacuum point, 0 and 100% of full scale.

The calibration points can be changed to meet your requirements, only if it meets the following conditions:

- (1) The first point should be smaller than the second point.
- (2) The second point should be smaller than the third point.

### 7.3 Calibration Process

For a calibration example we will use a (0~100) kPa gauge.



- (1) Access the calibration menu in Menu setup mode(refer to Menus operation section), Figure 1 will display on the screen. Next push  button to enter Menu setup, Figure 2 will be displayed. Input password"218"(refer to Number inputting introduction section) as in Figure 3, and push  button to continue, Figure 4 will be shown.



Figure1



Figure2

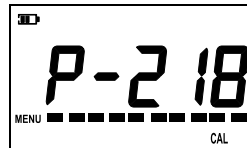


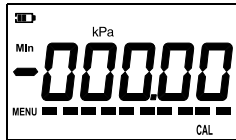


Figure3



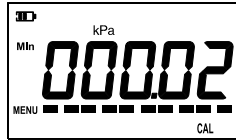
Figure4

- (2) Select **1 CAL** and push , the screen will display the lower range of this gauge as shown in Figure5. The first digit will blink which allows the user to configure the calibration point by inputting the desired pressure value.If no adjustment is needed, just push  to continue;



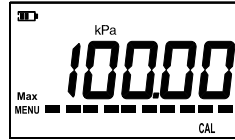
Flashing, input new calibration point

Figure5



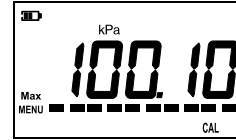
The actual pressure measurement value

Figure6





Flashing, input new calibration point


Figure7



The actual pressure measurement value


Figure8

(3) To calibrate the lower range point: Use the pressure source to control the lower range pressure, for this example 0 kPa is the lower point. After the reading is stable, push  to confirm, then the screen will prompt the user for the next calibration point, which for this example is 100kPa (the upper range), as shown in Figure 7. User can also change this calibration point by inputting the desired value. If there is no need to adjust, push  to continue.

(4) To calibrate upper range point: Use the pressure source to control the upper range pressure, 100 kPa. After the reading is stable push  to confirm, then the screen should be shown as in Figure 9, which means the calibration procedure is completed.

**Remark: To calibrate a compound pressure gauge, use almost the same procedures as the above. There is one more point need. When checking zero, the icon **Mid** will be displayed on the screen.**

### 7.4 Cancel Calibration

Access the second function **2C-11** of the calibration menu, as shown in Figure9. Then push the button  , the screen should be shown as below in Figure10, which means the calibration has been canceled.

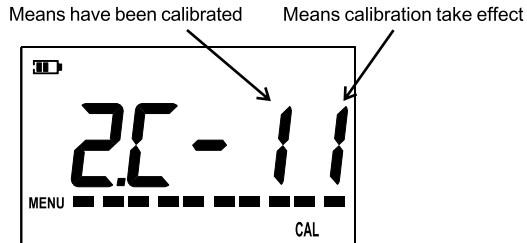


Figure9

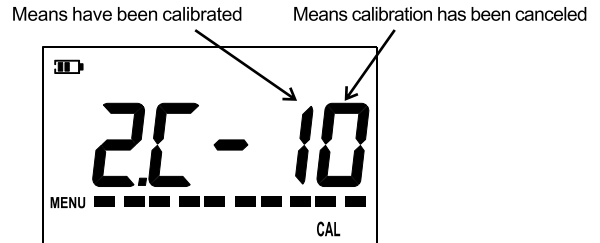


Figure10

## 8 Troubleshooting

ERR1 displayed: Beyond zeroing range of 2%FS

ERR2 displayed: Sensor data out of limit, contact Additel Corporation

ERR3 displayed: Sensor damaged, contact Additel Corporation

## 9 Specifications

### Pressure Ranges

| Gauge Pressure    |                                   |                      |                    |                  |                |
|-------------------|-----------------------------------|----------------------|--------------------|------------------|----------------|
| P/N               | Pressure range (psi) <sup>1</sup> | Pressure range (bar) | Media <sup>2</sup> | Accuracy (%FS)   | Burst Pressure |
| V15               | -15                               | -1.0                 | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP15              | 15                                | 1.0                  | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP30              | 30                                | 2.0                  | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP100             | 100                               | 7.0                  | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP300             | 300                               | 20                   | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP500             | 500                               | 35                   | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP1K              | 1,000                             | 70                   | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP3K              | 3,000                             | 200                  | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP5K              | 5,000                             | 350                  | G, L               | 0.05 (0.1, 0.25) | 3X             |
| GP10K             | 10,000                            | 700                  | G, L               | 0.05 (0.1, 0.25) | 2X             |
| GP15K             | 15,000                            | 1,000                | G, L               | 0.05 (0.1, 0.25) | 2X             |
| GP25K             | 20,000                            | 1,600                | G, L               | 0.1(0.25)        | 1.5X           |
| GP30K             | 30,000                            | 2,000                | G, L               | 0.1(0.25)        | 1.5X           |
| GP36K             | 36,000                            | 2,500                | G, L               | 0.1(0.25)        | 1.5X           |
| Compound Pressure |                                   |                      |                    |                  |                |
| P/N               | Pressure range (psi) <sup>1</sup> | Pressure range (bar) | Media <sup>2</sup> | Accuracy (%FS)   | Burst Pressure |
| CP15              | ±15                               | ±1                   | G                  | 0.05 (0.1, 0.25) | 3X             |
| CP30              | -15 to 30                         | -1 to 2              | G                  | 0.05 (0.1, 0.25) | 3X             |

Note: [1]. Sealed gauge pressure for above 1000 psi

[2]. G=Gas, L=Liquid (please specify media type when placing order)



| Performance                    |  |
|--------------------------------|--|
| Recommended calibration period | One year   |
| Update rate                    | 10/Sec, 3/Sec (default), 1/Sec, 1/15Sec  |
| Operating temperature          | -10°C~50°C Guaranteed accuracy   |
| Overload pressure              | 1.2X   |
| Power Supply                   |  |
| Battery                        | 2 x AA alkaline (LR6) batteries<br>Recommend: Duracell MX1500、EnergizerE91、Panasonic LR6、GP 15AU   |
| Battery life                   | 10/Sec:1500 Hours、3/Sec:3000 Hours、1/Sec:6000 Hours、1/15Sec:12000 Hours  |
| Rated Power                    |  |
| Rated                          | 3.0 VDC I <sub>max</sub> =30 mA P <sub>max</sub> =90 mW  |
| Material                       |  |
| Wetting parts                  | Wetted surface: All wetted surfaces are 316L stainless steel with welded design for gauges ≤10,000 psi (no O-ring, thread tape, epoxy, or sealant on any part of the sensor assembly), and copper O-ring design for gauges > 10,000 psi. |
| Case                           | PC+ABS   |
| Protecting cover               | Silicone Rubber  |

| Display                          |  |
|----------------------------------|--|
| LCD specification                | FSTN-LCD, Visual scope 36 x 61 mm;<br>Full 5 digit, 15.2 mm High;<br>7 segment analog bargraph scaled to 0~100% of FS  |
| Backlight                        | White  |
| Wireless Communication(optional) |  |
| Wireless frequency               | 2.4G ISM Bands, 20 meter range   |
| Number of channels               | 15   |
| Software                         | Additel/Land software available for free download at <a href="http://www.additel.com">www.additel.com</a> .<br>Additel/Log II Wireless available for purchase. |
| Storage                          |  |
| Storage capacity                 | 140,000 records, recorded contents include time, pressure and temperature  |
| Storage interval                 | 1~9999Sec, user selectable   |
| Certificates                     |  |
| Certificates                     | CE R&TTE, FCC ID, IC ID  |
| Protection level                 | IP67   |
| Vibration                        | 5g ( 20~2000Hz )   |
| Shock resistance                 | 100g/11ms  |

| Others                      |   |
|-----------------------------|---|
| Dimensions                  | Φ100 mm x 40 mm, total height: 157 mm (4" x 1.6" x 6.2")  |
| Weight                      | 500 g (1.1 lbs)   |
| Fitting                     | 1/4 NPT, 1/2 NPT, 1/4BSP, M20×1.5, autoclave (male or female) or custom-made  |
| Additional functions        |   |
| Auto off                    | Disabled, 15, 30, 45, 60, 90, 120 minutes, user selectable.   |
| Filtering                   | Averaging (3 to 10 samples) or low-pass first-order filter.   |
| Engineering units           | Pa, kPa, Mpa, bar, mbar, psi, kgf/cm <sup>2</sup> , mmH <sub>2</sub> O, mmHg, inH <sub>2</sub> O, inHg, ozf/in <sup>2</sup> , %, °C, °F<br>Extend units:<br>inH <sub>2</sub> O(20°C), inH <sub>2</sub> O(60°F), mmH <sub>2</sub> O(20°C), mmH <sub>2</sub> O(15°C), ftH <sub>2</sub> O(60°F), ftH <sub>2</sub> O(4°C)<br>This allows users to set a multiplier factor to be multiplied by the kPa measured pressure.<br>For example: 2 kPa=0.02 bar (2*0.01), factor : 0.01, a 2 kPa pressure will display as 0.02.<br>(ADT680 can be set by the factory or via the Land/Wireless software) |
| Backlight duration          | Disable auto off, 15, 30, 45, 60 seconds, user selectable   |
| Max/Min data capture        | Capture the Max and Min data during pressure measurement  |
| Key lockout                 | To avoid mis-operations. When the gauge is in auto-storing status, buttons will be locked automatically.  |
| Overpressure alarm          | Display will flash over 120%FS  |
| Battery voltage measurement | To measure and display the battery voltage. When the battery voltage is too low, gauge will be power-off automatically.   |

| Additional functions |   |
|----------------------|---|
| Overpressure records | Users can view the 5 most recent overpressure records by inputting pass word “888” in the Calibration menu, when screen is shown as Figure 2, Page10.   |
| Leakage test         | Detecting pressure leakage over a period of time. The gauge will auto-record beginning pressure value, ending pressure value and leakage $\Delta P$ .   |
| Factory reset        | Resets all the settings back to factory default settings, except for the calibration parameter.   |
| Automatic zeroing    | Once automatic zeroing function is activated, the measured value is less than 0.01% of full scale, and this situation maintains more than 10 seconds, the gauge will automatically zero.                  |
| Tare/Offset reading  | This function can be used to subtract a constant value from the measured pressure. For example: If the tare or offset is set to 50psi, and the measured pressure is 80psi, then 30 psi will be displayed. |

### 10 Warning

- Remaining battery life is displayed, if the gauge automatically power off, please replace a new battery at this time;
- To prevent a dangerous release of pressure, isolate and bleed the system before disconnecting a pressure connection.
- Do not change the any of the components or inside structure of this gauge;
- To prevent damage, do not use ADT680 for long periods of time in an overpressure condition;

## 11 FCC Declaration of Conformity

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation

FCC & IC Radiation Exposure Statement: this equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment and meets the exemption from the routine evaluation limits in section 2.5 of RSS 102.

This device complies with Industry Canada license-exempt RSS standard(s). Operation is subject to the following two conditions:

- (1) this device may not cause interference, and
- (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules.

These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy. If not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

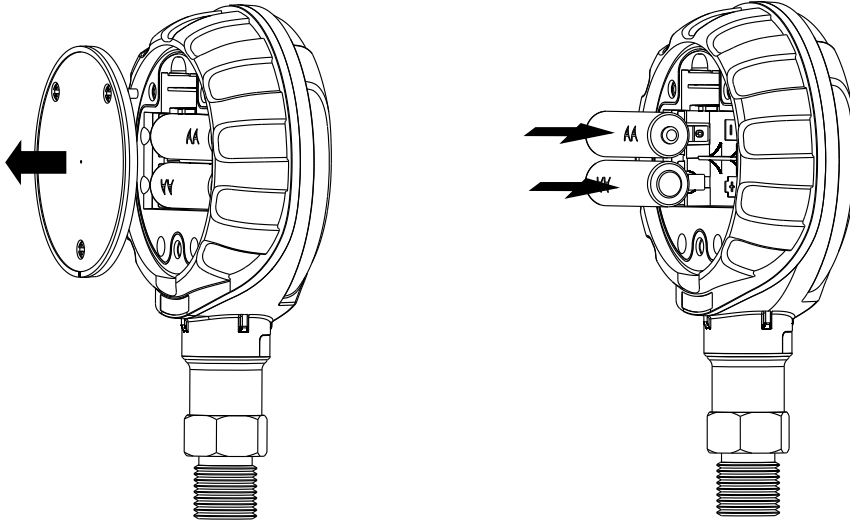
If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

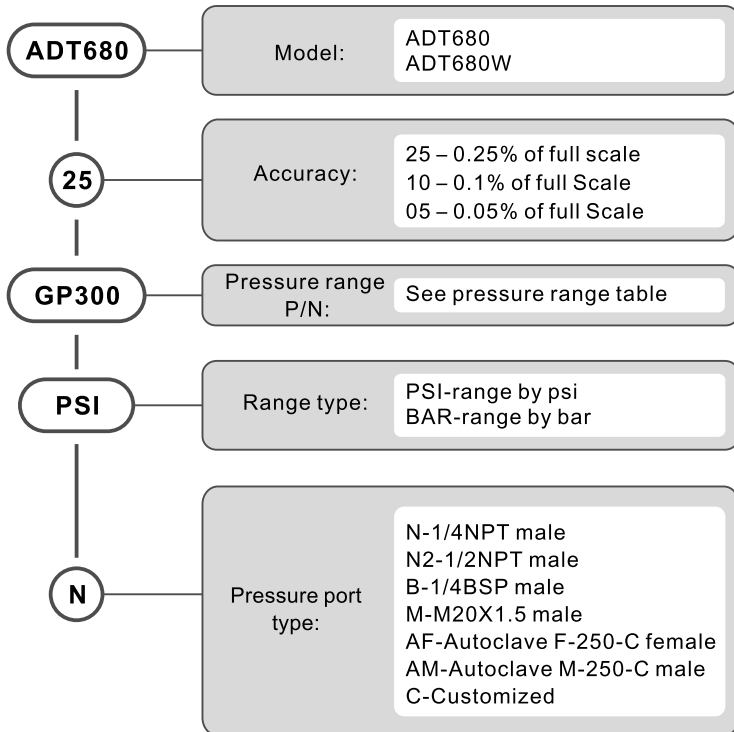
- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation.

## 12 Battery installation



### 13 Ordering information

Model Number



**NOTE:**  
**ADT680W with wireless and data logging**

#### Accessories(included)

- AA alkaline(LR6)battery(2 pc)
- Manual
- NIST traceable calibration certificate
- Model 9253 Rubber protective boot
- Additel/Land Wireless software for 680W (free download at [www.additel.com](http://www.additel.com))

#### Optional Accessories

| Model number | Description  |
|--------------|--|
| 9503         | Additel/Log II Wireless real time data logging and graphical software for 680W |



## 14 Appendix I–Wireless

Additel 9030 is a wireless dongle for wireless communication (ZIGBEE) of the 2.4G wireless Digital Pressure Gauge. It's used for data transfer from the digital pressure gauge and computer. Additel 9030 is a USB device and is very convenient for data transfer.



Additel 9030

### Wireless software introduction



Step 1: Download the software from our website, go to "products" then to "Software".

The name is "Additel / Land Wireless" .

Step 2: Items below should be displayed after open it.



Step 3: Click on WMDDriver "to install the driver for the wireless dongle ,Additel 9030Driver should be installed first ,then connect the dongle to your computer ,the computer should recognize it .

Step 4: Next click on  **setup** to install the software, after installation, the icon  will be displayed on the computer desktop.

Step 5: Configure the wireless communication channel parameter of gauge(s), we take 1 as a sample in this manual. Open wireless function of gauge(s), and do the following operations.

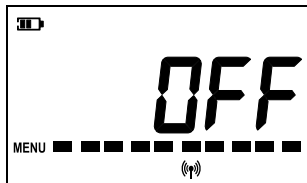


Figure1



Figure2

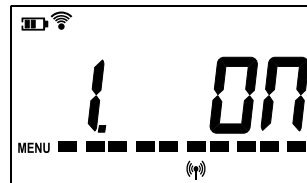


Figure3




Step 6: Click to start up this software, you will see the interface below.



Functions of this software:


- 1 Multi-gauge communication. The software can communicate with multiple gauges at the same time, as long as the channel parameter is same with Master-Device
- 2 Real-time viewing of gauge measurement; the time interval can be set from 1~999 seconds
- 3 Sync the time of PC and gauge(s)
- 4 Export logged data of gauges to an EXCEL file
- 5 Support communication commands to communicate with gauge(s) directly

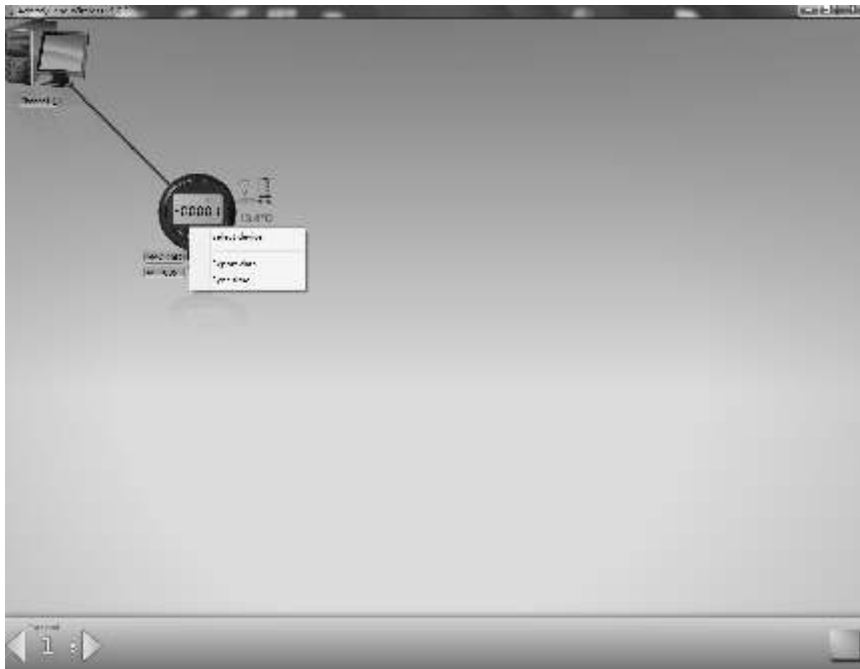
Step 7: Click  button, you will see the picture below.



Set a channel number, we'll use channel 1 as example is this manual, please make sure the channel number of gauge(s) is same with the software (please refer ADT680 Manual, Menu structure section), then click "DONE". The software will scan and connect the available gauge(s). If the connections are successful, you will see the picture as shown below;





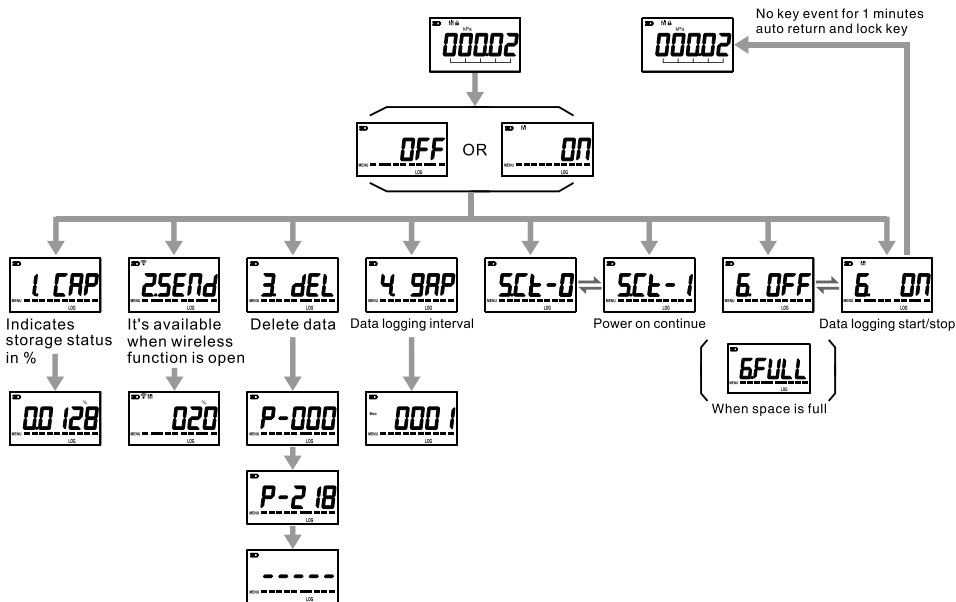
Step 8: Users can configure the data collection interval time by inputting the desired interval in seconds, for example inputting the number  will set the collection interval to 1 second. Users can export data and synchronize the time by right-clicking on the gauge.



## 15 Appendix II– Data logging

### Data logging introduction

- (1) Push and hold  button to access to menu setup mode and move to log function.
- (2) If the data logging is ongoing, the gauge screen will show "ON" and the  icon, otherwise "OFF" will be shown.
- (3) Data logging menu structure as shown in the figure below





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