# ECONOMICAL GAS MASS FLOW CONTROLLERS AND METERS



Using the basic FMA3100 thermal mass flow sensor, the FMA3200 mass flow controllers offer accurate, stable control of gas flows in a compact package. In power-off mode, the flow control valve is closed with a minimal leak rate. This cost-effective controller is ideal for many OEM applications, with a 0 to 5 Vdc linear output and a 0 to 5 Vdc control input.

sensor is suitable for many OEM applications. A 0 to 5 Vdc linear

output is standard.

The FMA3300s combine the features of the FMA3100 with an adjustable 3½ digit LCD digital display meter for viewing flow rate in engineering units (i.e., mL/min or L/min). These compact flowmeters have proved effective in many laboratory applications.

# **GENERAL SPECIFICATIONS**

Output: 0 to 5 Vdc (2500 Ω minimum) Input Setpoint Voltage (FMA3200 Only): 0 to 5 Vdc Accuracy: ±1.5% FS\* Repeatability: ±0.5% FS

**Response Time:** 2 seconds (typical) to within ±2% of actual flow rate from

25 to 100% of full scale

### **Operating Ambient:**

10 to 50°C (50 to 122°F), non-condensing atmosphere **Operating Pressure Range:** To 150 psi maximum at 25°C (77°F) **Temperature Coefficient:** 

±0.2% per °C

Pressure Coefficient: ±0.02% per psi Leak Integrity: 1x10<sup>-4</sup> SCCS He maximum to outside environments Input Power:

**FMA3100 and FMA3300:** 12 to 15 Vdc, 100 mA (1.5 W) **FMA3200:** 12 to 15 Vdc,

250 mA (3.75 W)

Connections: ½" compression fittings, flow ranges up to 1 L/min;

½" compression fitting for up to 5 L/min;½" compression fitting for 10 L/min

### Wetted Materials:

Anodized aluminum, FKM O-rings, 304 and 316 SS, epoxy, acetal compression tube fittings standard

**Turndown Ratio: 10:1** 

Gases: Most clean, dry gases (e.g., air, nitrogen, carbon dioxide, argon, hydrogen, helium, methane, oxygen)
Filtration: Requires 20-micron filter if gas contains any particulate matter

SPECIFICATIONS (FMA3200 Flow Controllers) Differential Pressure: 15 to 40 psi Valve Cycle Life: >1 million cycles;

valve is normally closed **Control Range:** 50:1

Remote Setpoint Voltage: 0 to 5 Vdc

Weight:

FMA3100: 199 g (0.44 lb) FMA3300: 249 g (0.55 lb) FMA3200: 386 g (0.85 lb) Size Without Fittings (Approx.): FMA3100: 47 L x 26 W x 90 mm H

(1.87 x 1.03 x 3.55")

FMA3300: 47 L x 26 W x 127 mm H

(1.87 x 1.03 x 5.0")

FMA3200: 81 L x 26 W x 97 mm H

(3.17 x 1.03 x 3.80")

- \* Stated accuracy under general specifications valid for the following conditions:
- 1. Temperature between 18 and 25°C (64 and 77°F)
- 2. Warm-up time: at least 10 min
- 3. Power input voltage stable (12V ±0.1V) typical
- 4. Linearity: Add ±0.5% for ranges up to 500 SCCM, ±1.0% over 500 SCCM
- 5. Accuracy range: 10 to 100%
- 6. Line pressure of 1 to 30 psi for FMA3100 and FMA3300, and at factory-specified settings for FMA3200
- 7. Factory gas (specified) is used





| To Order Flow Meters |         |               |                      |  |
|----------------------|---------|---------------|----------------------|--|
|                      |         |               |                      |  |
| FMA3101              | FMA3301 | 0 to 20 SCCM  | 1" H <sub>2</sub> O  |  |
| FMA3102              | FMA3302 | 0 to 50 SCCM  |                      |  |
| FMA3103              | FMA3303 | 0 to 100 SCCM |                      |  |
| FMA3104              | FMA3304 | 0 to 200 SCCM | 2" H <sub>2</sub> O  |  |
| FMA3105              | FMA3305 | 0 to 500 SCCM |                      |  |
| FMA3106              | FMA3306 | 0 to 1 SLM    |                      |  |
| FMA3107              | FMA3307 | 0 to 2 SLM    | 3" H <sub>2</sub> O  |  |
| FMA3108              | FMA3308 | 0 to 5 SLM    |                      |  |
| FMA3109              | FMA3309 | 0 to 10 SLM   | 10" H <sub>2</sub> O |  |

Comes complete with operator's manual, and 0.6 m (24") signal/power cable (compatible only with power supplies below). For optional 4-point NIST calibration certificate add suffix "-NISTAIR" to model number for additional cost.

Ordering Example: FMA3307, 0 to 2000 SCCM flow meter with display, and FMA3115PW, power supply/output cable.

Ordering Example: FMA3203-(Helium, 20/0 psig, 70°F), 0 to 100 SCCM flow controller, and FMA3215PW, power supply/output cable.

# **Made to Order**

| Controller (Without a Display) |                |                           |  |  |
|--------------------------------|----------------|---------------------------|--|--|
| Model No.                      | Flow Rates** P | Pressure Drop at Max Flow |  |  |
| FMA3202-(*)                    | 0 to 50 SCCM   |                           |  |  |
| FMA3203-(*)                    | 0 to 100 SCCM  |                           |  |  |
| FMA3204-(*)                    | 0 to 500 SCCM  | 15 psi                    |  |  |
| FMA3205-(*)                    | 0 to 5 SLM     | ·                         |  |  |
| FMA3206-(*)                    | 0 to 10 SLM    |                           |  |  |

## **Accessories**

| Flow Meters: FMA3100 and FMA3300 Series |   |  |  |
|---|---|--|--|
| Model No.                               | Description   |  |  |
| FMA3115PW                               | Power supply/output cable (0 to 5 Vdc), 115 Vac   |  |  |
| FMA3230PW                               | Power supply/output cable (0 to 5 Vdc), 230 Vac   |  |  |
| Controllers Only: FMA3200 Series        |   |  |  |
| FMA3215PW<br>FMA3223PW                  | Power supply/input/output cable (0 to 5 Vdc), 115 Vac<br>Power supply/input/output cable (0 to 5 Vdc), 230 Vac    |  |  |
| Cable for FMA3                          | Cable for FMA3100/3200/3300 Series  |  |  |
| FMA3000C                                | 1 m (3') cable with mating connector and stripped ends for use with power supplies that have terminal connections |  |  |

<sup>\*</sup> Specify gas, inlet/outlet pressure and temperature.

<sup>\*\*</sup> Flow ranges are based on dry air or nitrogen as a standard; other gases available (carbon dioxide, helium, argon, hydrogen, methane, oxygen) for an additional cost. For optional 4-point NIST calibration certificate add suffix "-NISTAIR" to model number, for additional cost.